



ANTIQUE FINISH NM-188

## ANTIQUE FINISH

Nitterhouse's Antique finish CMU has a shot blast finish that exposes that natural beauty of the aggregate, the main ingredient within the block. The finish gives the block a unique rustic texture and weathered face. Our Antique finish block is produced at the same high standards and quality as all of our other CMU products. Our Antique finish block meets ASTM-C90 standard specification for loadbearing concrete masonry units and can also be used both at and below grade. The Antique finish gives a weathered look to the block which makes it great for interior and exterior facades as well as, accent banding and more.



NM-163



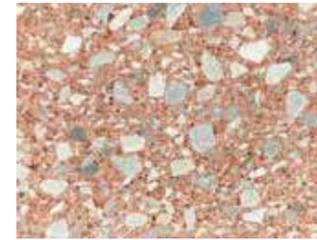
A-18



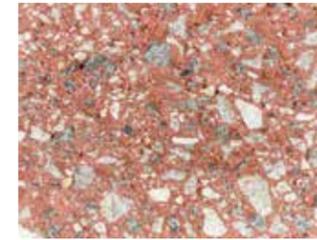
NM-35



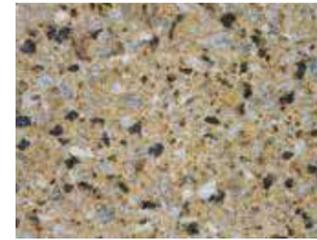
A-13



NM-108



NM-160



NM-185



A-41



NM-191



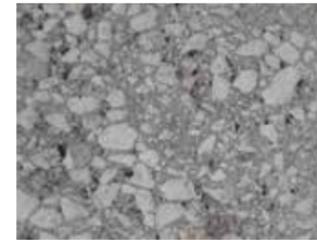
NM-122



NM-202



NM-196



J-12



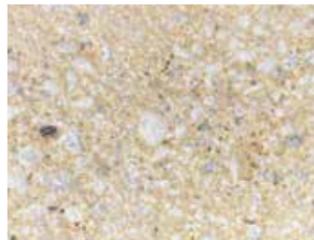
NM-204



NM-154



NM-200



NM-184



NM-188



NM-06



NM-173



NM-169



J-90



NM-199



NM-161



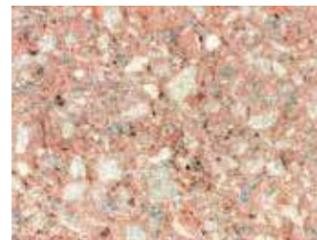
NM-197



NM-144



J-48



NM-164



NM-183



J-55



NM-135

*These samples are presented as a general representation of the product. Color of pieces will vary slightly from sample. Contact your Nitterhouse representative, 717-267-4500 for a physical sample.*

# ARCHITECTURAL BLOCK SHAPES & SIZES

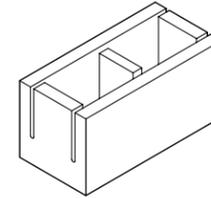
*All sizes are nominal.*

*Special shapes and cuts are available upon request  
please contact your Nitterhouse representative*

## OPEN-BOTTOM BOND BEAM UNIT

4" x 8" x 16"  
6" x 8" x 16"  
8" x 8" x 16"  
10" x 8" x 16"  
12" x 8" x 16"

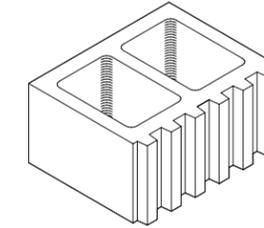
Finishes: Split, Ground, Matte, Antique



## SPLIT 6 FLUTE STRETCHER UNIT

4" x 8" x 16"  
6" x 8" x 16"  
8" x 8" x 16"  
10" x 8" x 16"  
12" x 8" x 16"

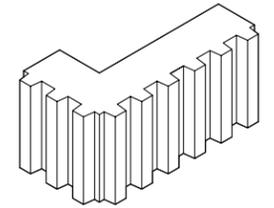
Finishes: Split Face Only



## SPLIT 6 FLUTE "L": CORNER UNIT

4" x 8" x 16"

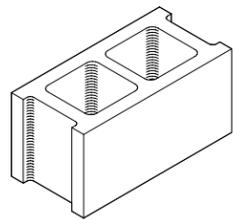
Finishes: Split Face Only



## STRETCHER UNIT

4" x 8" x 16"  
6" x 8" x 16"  
8" x 8" x 16"  
10" x 8" x 16"  
12" x 8" x 16"

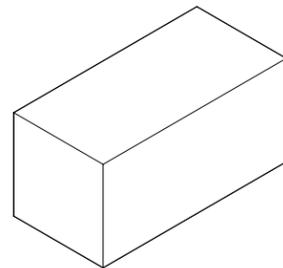
Finishes: Split, Ground, Matte, Antique



## SOLID UNIT

4" x 4" x 24"      6" x 8" x 16"  
4" x 8" x 24"      8" x 8" x 16"  
4" x 12" x 24"     10" x 8" x 16"  
4" x 8" x 16"      12" x 8" x 16"

Finishes: Split, Ground, Matte, Antique

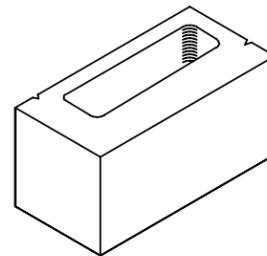


## UNIVERSAL CORNER UNIT

8" x 8" x 16"

Finishes: Split Face Only

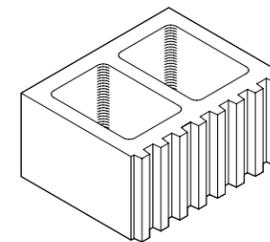
\*Can be converted to a 4" x 8" x 16"  
Split face "L" corner at the job site



## SPLIT 8 FLUTE STRETCHER UNIT

4" x 8" x 16"  
6" x 8" x 16"  
8" x 8" x 16"  
10" x 8" x 16"  
12" x 8" x 16"

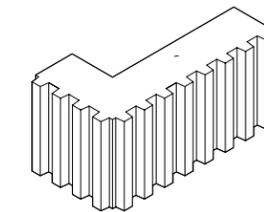
Finishes: Split Face Only



## SPLIT 8 FLUTE "L" CORNER UNIT

4" x 8" x 16"

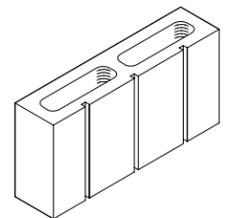
Finishes: Split Face Only



## SPLIT WIDE STRETCHER UNIT

4" x 8" x 16"  
6" x 8" x 16"  
8" x 8" x 16"  
10" x 8" x 16"  
12" x 8" x 16"

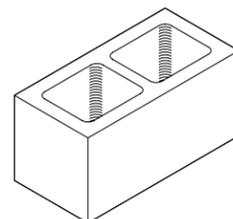
Finishes: Split Face Only



## QUOIN CORNER UNIT

8" x 8" x 16"

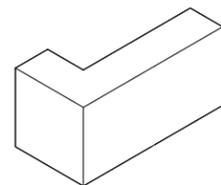
Finishes: Split, Ground, Matte, Antique



## "L" CORNER UNIT

4" x 8" x 16"

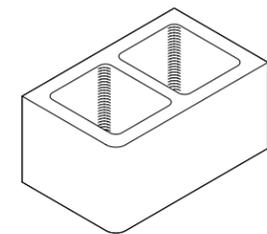
Finishes: Ground, Matte, Antique  
\*Can be used with any size block.



## BULLNOSE STRETCHER UNIT

4" x 8" x 16"  
6" x 8" x 16"  
8" x 8" x 16"  
10" x 8" x 16"  
12" x 8" x 16"

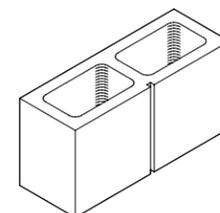
Finishes: Ground, Matte, Antique



## STRETCHER WITH SCORE

4" x 8" x 16"  
6" x 8" x 16"  
8" x 8" x 16"  
10" x 8" x 16"  
12" x 8" x 16"

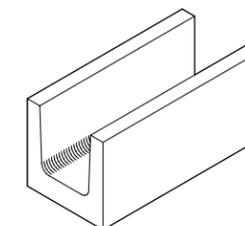
Finishes: Split, Ground, Matte, Antique



## CLOSED-BOTTOM BOND BEAM UNIT

8" x 8" x 16"  
12" x 8" x 16"

Finishes: Split, Ground, Matte, Antique



# ARCHITECTURAL CMU GENERAL SPECIFICATIONS

The following are general guidelines only, and must be verified with individual project and manufacturer specifications. For complete specifications and instant access to our NCMA TEK Manual and other helpful information, please visit our website at [www.Nitterhouse.com](http://www.Nitterhouse.com).

## PART I - GENERAL

### PRODUCT NAME

Specify exact type of **Architectural Concrete Masonry Units** required.

### MANUFACTURER

Nitterhouse Masonry Products, LLC  
(717) 267-4500  
P. O. Box 692  
859 Cleveland Avenue  
Chambersburg, PA 17201

### SUBMITTAL

Submit color samples for selection from manufacturer's Color Selection Kit. Submit product literature, certifications, and test reports, full size sample(s) of each color specified.

### QUALITY ASSURANCE

**Certifications:** All loadbearing CMU comply with ASTM C90. All non-loadbearing units comply with C129. All aggregates conform to ASTM C33. All sampling and testing shall be according to ASTM C140.

### DELIVERY, STORAGE & HANDLING

All CMU shall be delivered to the jobsite on stretch-wrapped wooden pallets. Protective sheets shall be used to protect the faces of the Ground Face units. Store pallets in single stacks on level ground and cover with waterproof covering (e.g. tarpaulins) to protect the blocks from inclement weather. Handle blocks carefully to avoid breakage and damage to the finished surfaces.

## PART II - PRODUCTS

### FINISHES

**Specify exact type of finish required:** (Split Face, Matte Face, Ground Face, Antique, etc.)

### SIZES AND SHAPES

Specify exact sizes and shapes required. (See Shapes and Sizes on pages 14 and 15.) Also specify if finished ends, scores and chamfers are required.

### INTEGRAL WATER REPELLENT

All Architectural CMU's are produced with Sika AE-3 Integral Water Repellent. Sika W-10 Mortar Admixture must be added to the mortar by the mason at a rate of 1-32 oz. bottle per 2 bags of mortar. Mortar admix must be purchased from block manufacturer.

## PART III - EXECUTION

### LAYING MASONRY WALLS

Lay units using the best concrete masonry practices. Install only quality units; reject any defective units. Units should include uniform 3/8" wide joints on the completed side of the wall. Draw blocks from 4 different pallets at a time during installation to maintain a more uniform wall color. Refer to NCMA TEK 3-1A for Hot and Cold weather construction practices.

### INSTALLATION

**Lighting:** Provide adequate lighting for masonry work by placing all lighting at a reasonable distance from the wall for even illumination. Do not use trough lighting.

**Cutting:** Make all unit cuts with motordriven masonry saw, using either an abrasive or diamond blade. Cut neatly and locate for best appearance.

1. Lay units with full mortar coverage on head and bed joints.
2. Tool all mortar joints when thumbprint hard into a concave configuration.

3. Care should be taken to remove mortar from the face of masonry units before it sets.
4. Tuck point the joints of scored units for proper appearance.

### FLASHING OF MASONRY WORK

Install flashing at locations shown in the plans and in strict accordance with the details and proper masonry flashing practices as outlined in the CONCRETE MASONRY HANDBOOK published by the Portland Cement Association.

### WEEP HOLES AND VENTS

Install weep holes and vents at proper intervals (according to typical practice) at courses above grade, above flashing and at any water stops over windows, doors and beams.

### PROJECT / SITE CONDITIONS

Protection of Work: Cover walls each day after installation to keep open walls protected and dry. After units are installed, they should be protected from damage by other trades performing operations that can stain or otherwise damage the finished surfaces by covering walls with plastic.

### INSPECTION

The faces of all concrete masonry products shall be free from chips, cracks, crazes or any imperfections that would detract from the overall appearance of the finished wall when viewed from a distance of twenty (20) feet at right angles to the wall with normal lighting, as per ASTM C129, C90.

### CLEANING

Keep walls clean during installation using brushes. Do not allow excess mortar or smears to harden on the finished surface. Harsh cleaning

methods after walls have been erected may mar the surface of the blocks. Clean masonry units within 7 to 14 days of laying the wall. Failure to do this could result in harsh methods needed to remove mortar and debris; thus, resulting in damaging the finish of the product.

### SEALER

If specified or required, sealer to be field-applied by a qualified applicator. All repairs are to be completed prior to sealing of masonry units. Refer to manufacturer for preferred sealer to be used.

1. All Nitterhouse architectural masonry units are produced with integral water repellent.
2. All Nitterhouse ground face units have a factory applied 1 coat of VOC compliant acrylic sealer
3. ICON insulation inserts available upon request.
4. Recycled material can be added to any standard Nitterhouse CMU color and available in both split, ground face and antique finishes. Final color will vary from standard color due to the amount of recycled material in the batch design.

## FINAL CLEANDOWN

The recommended clean down would be to use clear water and a brush. If additional cleaning is required, the use of a detergent masonry cleanser formulated for concrete masonry may be used, strictly following the manufacturer's instructions including thorough pre-wetting of the walls and thorough rinsing. **DO NOT USE** acid or abrasives on the finished surfaces. Failure to strictly follow manufacturer's instruction can result in permanent damage to the finished faces. High-pressure power washing is not recommended.

## MAINTENANCE

Nitterhouse Architectural Concrete Masonry Units, properly installed and cleaned, need very little, if any future maintenance. Graffiti, paint, or stains might require the use of special cleaning agents. Contact Nitterhouse for specific cleaning recommendations.

# ELITE CMU'S (FILLED & POLISHED UNITS) GROUND FACE UNITS

## PART I - GENERAL

### PRODUCT NAME

**NMP ELITE CMU's**

### MANUFACTURER

Nitterhouse Masonry Products, LLC  
(717) 267-4500  
P. O. Box 692  
859 Cleveland Avenue  
Chambersburg, PA 17201

### SUBMITTAL

Submit color samples for selection from manufacturer's Color Selection Kit. Submit product literature, certifications, and test reports, full size sample(s) of each color specified.

### QUALITY ASSURANCE

**Certifications:** All loadbearing CMU comply with ASTM C90. All non-loadbearing units comply with C129. All aggregates conform to ASTM C33. All sampling and testing shall be

according to ASTM C140. All finished faces to be ground, filled with a cementitious filler, polished and sealed with a coat of VOC compliant acrylic resin sealer conforming to ASTM C744 standards.

**Fire Resistance:** Fire rated for up to 2 hours. See hourly ratings required by NCMA TEK Notes, available at [www.nitterhouse.com](http://www.nitterhouse.com).

**Field Constructed Mock-ups:** Construct a sample panel, no less than 4' X 4' of units of each color and size to be used in the project.

**Delivery, Storage & Handling:** All CMU shall be delivered to the jobsite on stretch-wrapped wooden pallets. Cover with waterproof covering (e.g. tarpaulins) to protect the blocks from inclement weather. Handle blocks carefully to avoid breakage and damage to the finished surfaces. Protective foam shall be used to protect the faces. Store pallets in single stacks on level ground.

## PART II - PRODUCTS

### FINISHES

**Specify exact type of finish required:** (Filled, polished and sealed CMU's) All finished faces to be ground, filled with a cementitious filler, polished and sealed with a coat of VOC compliant acrylic resin sealer conforming to ASTM C744 standards.)

### SIZES AND SHAPES

Specify exact sizes and shapes required. (See pages 14 and 15). Also specify if finished ends, scores, and chamfers are required.

**Standard finish dimensions:** 7 5/8" x 15 5/8" typical

**Bed depth sizes nominal:** 4", 6", 8", 10", & 12".